



# Epoxy Glue

For Timber Construction & Repairs

PRODUCT DATA SHEET

## FEATURES

- Easy mixing - 4 : 1 ratio by volume
- Ideal general purpose glue
- Easy to spread
- High strength
- Water resistant
- Excellent thixotropic, gap filling and anti-sag properties

## RECOMMENDED USES

**Altex Yacht & Boat Epoxy Glue is a high quality general purpose marine grade epoxy glue that can be used for a variety of marine applications:**

- Can be used in totally immersed conditions
- Adheres dissimilar materials well
- Can be used on Tanalised timber

Altex Epoxy Glue should **NOT** be used on Boric Treated Timber

## SPECIFICATION DATA

<b>Generic Type:</b>	Epoxy Glue
<b>Packaging:</b>	351gm and 1.4kg mixes
<b>Mix Ratio:</b>	4 to 1 by volume
<b>Thinner:</b>	<b>Do Not Thin</b>
<b>Clean Up:</b>	Altex Thinning Solvent #12
<b>Pot Life:</b>	100gm mix - 25 minutes at 20°C
<b>Storage:</b>	Store under cool, dry conditions

<b>Density:</b>	1.14 kg per mixed litre
<b>Volume Solids:</b>	100%
<b>Cure Time (at 20°C):</b>	
Sandable	- 12 hours
Full Cure	- 7 days

## SURFACE PREPARATION

All surfaces to be bonded should be clean, dry and free of all foreign matter.

The surfaces should be well sanded to promote the adhesion of Altex Epoxy Glue.

## DIRECTIONS FOR USE

### Mixing:

Altex Epoxy Glue is a two component product that must be carefully and quickly mixed in the correct ratio - 4 parts Part A to 1 part Part B, by volume.

Ensure that both components are thoroughly mixed to an even consistency.

Keep each mix to minimum volume required in order to maximise pot life. Increased volumes of mix will decrease the pot life. 100gm of mix has a pot life of 25 minutes at 20°C.

### Application:

Use a spatula, putty knife or trowel as appropriate. Apply Altex Epoxy Glue to both mating surfaces.

### Clean-up:

Use Altex Thinning Solvent #12

## PRECAUTIONS

For DIY & Professional Use: Read and follow all the caution statements on this Product Data Sheet, the product label and the Safety Data Sheet (SDS) for health and safety information prior to use.

**Altex Epoxy Glue** with adequate ventilation. Avoid skin contact by use of gloves. Avoid breathing fumes.

## WWW.ALTEXBOATPAINT.COM

### Head Office New Zealand Altex Coatings Ltd

91-111 Oropi Road  
Greerton, Tauranga 3112

Ph: +64 7 541 1221  
Fax: +64 7 541 1310

### Head Office Australia Resene Paints (Aust) Ltd Industrial & Marine Division

7 Production Avenue, Molendinar  
Queensland 4214

Ph: +61 7 5512 600  
Fax: +61 7 5512 697

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