



Epoxy Filler

Pre~Dispersed – Ready to Use

PRODUCT DATA SHEET

FEATURES

- Easy mixing - 4 : 1 ratio by volume
- Ideal general purpose filler
- Easy sanding of cured film
- Low water absorption rate when mixed and cured correctly
- Rapid cure rate
- Light weight
- Low slump values

RECOMMENDED USES

Altex Yacht & Boat Epoxy Filler is a high quality general purpose marine grade epoxy filler that can be used for filleting and minor filling, above and below water.

Altex Epoxy Filler is ideal for filling screw holes and surfacing timber.

Altex Epoxy Filler is **NOT** recommended for bedding of steel and lead keels.

SPECIFICATION DATA

Generic Type: 100% Solids Epoxy Filler
Colour: White
Packaging: 313gram (625ml)
Mix Ratio: 4 to 1 by volume
Thinner: **Do Not Thin**
Clean Up: Altex Thinning Solvent #12
Pot Life: 100gm mix - 20-30 minutes at 20°C
Storage: Store under cool, dry conditions

Density: 0.56 kg per mixed litre
Volume Solids: 100%
Cure Time (at 20°C):
Sandable: - 12 hours
Full Cure: - 7 days

SURFACE PREPARATION

All surfaces to be faired should be clean, dry and free of all foreign matter.

The surfaces should be well sanded to promote the adhesion of Altex Epoxy Filler.

Steel and aluminium surfaces should be suitably primed and timber and composite board should be sealed with Altex Epoxy Timber Sealer or Epoxy Resin.

DIRECTIONS FOR USE

The surfaces should be well sanded to promote the adhesion of Altex Epoxy Filler.

Keep each mix to minimum volume required in order to maximise pot life. Increased volumes of mix will decrease the pot life. 100gm of mix has a pot life of 20-30 minutes at 20°C.

Application:

Use a spatula, putty knife or trowel as appropriate.

Clean-up:

Use Altex Thinning Solvent #12

PRECAUTIONS

For DIY & Professional Use: Read and follow all the caution statements on this Product Data Sheet, the product label and the Safety Data Sheet (SDS) for health and safety information prior to use.

Use Epoxy Filler with adequate ventilation. Avoid skin contact by use of gloves. Avoid breathing fumes and sanding dust.

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